

Dr. Ralph DerraÖffentlich bestellter und vereidigter Sachverständiger für
Verpackungsmaterialien, Boden- und Luftanalysen;
Sachverständiger in der Wasseranalytik

22 December 2017

Dr. Dr/Bk-kr

**UNBEDENKLICHKEITSERKLÄRUNG
CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE**eingetragen
registered no.
registré

46255 U 17

für
for
pourAmpco Metal Deutschland GmbH
Wallensteinstraße 10 – 12
82538 Geretsried
GermanyProdukt
Product
Produit

AMPCO® 8

The product manufactured by the company mentioned above is a copper alloy which is used for the for pressing tools for foodstuffs and medicinal pills.

It was examined by us according to the

"Methoden zur Untersuchung von Bedarfsgegenständen, Grundregeln für die Ermittlung der Migration in Prüflebensmittel", entsprechend der Vorschrift Nr. 80.30, 1 - 3 (EG) in der Amtlichen Sammlung von Untersuchungsverfahren nach § 64 des Lebensmittel- und Futtermittelgesetzbuchs - LFGB, Stand vom April 2008,

("Methods for the examination of consumer goods, basic rules for the determination of the migration into food simulants", according to the standard no. 80.30, 1 - 3 (EC) within the Official Collection of Testing Methods according to § 64 of the Foodstuffs and Animal Feed Code - LFGB, state of April 2008),

as well as to the

- 2 -

Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,

with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 3. Juni 2013 (BGBl. I S. 1426), zuletzt geändert durch Artikel 1 des Gesetzes vom 30. Juni 2017 (BGBl. I S. 2147), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 3 June 2013 (BGBl. p. 1426), last amendment by article 1 of the act of 30 June 2017 (BGBl. I p. 2147), §§ 30 and 31).

The demands of the

Resolution CM/Res (2013) 9 on metals and alloys used in food contact materials and articles, adopted by the Committee of Ministers on 11 June 2013 at the 1173rd meeting of the Ministers' Deputies,

as well as of the corresponding

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the copper alloy AMPCO® 8 according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance has a validity of 2 years and consists of 4 pages.

Certification decision



ausdrücklich anerkannt ist, dass der Beständige zur Überprüfung der Einhaltung von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

(Burkardt)
Officially certified
and authorized food
chemist

The translation of the above stamps is given on page 4.
La traduction des estampilles est donnée en page 4.



Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.

Dieses Dokument ist eine Übersetzung einer deutschen Originalversion. In Streitfällen ist das Originaldokument die rechtlich bindende Version.

A file sample of the tested material is kept at the expert's office.

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Produit

AMPCO® 8

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It was examined by us according to the

"Methoden zur Untersuchung von Bedarfsgegenständen, Grundregeln für die Ermittlung der Migration in Prüflebensmittel", entsprechend der Vorschrift Nr. 80.30, 1 - 3 (EG) in der Amtlichen Sammlung von Untersuchungsverfahren nach § 64 des Lebensmittel- und Futtermittelgesetzbuchs - LFGB, Stand vom April 2008,

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Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,

with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

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as well as of the corresponding

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which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the copper alloy AMPCO[®] 8 according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance has a validity of 2 years and consists of 4 pages.

Certification decision



Bestirmt werden hat die Sachverständige zur Untersuchung der angegebenen von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

(Burkardt)
Officially certified
and authorized food
chemist

The translation of the above stamps is given on page 4.
La traduction des estampilles est donnée en page 4.



Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

Dr. Ralph Derra

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Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

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Dr. Ralph DerraÖffentlich bestellter und vereidigter Sachverständiger für
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Sachverständiger in der Wasseranalytik

8 March 2017

Dr. Dr/Bk-lh

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registré

44338 U 17

für
for
pourAmpco Metal Deutschland GmbH
Wallensteinstraße 10 – 12
82538 Geretsried
GermanyProdukt
Product
Produit

AMPCOLOY® 940

The product manufactured by the company mentioned above is a bronze alloy which is used for pressing tools for foodstuffs and medicinal pills.

It was examined by us according to the

"Methoden zur Untersuchung von Bedarfsgegenständen, Grundregeln für die Ermittlung der Migration in Prüflebensmittel", entsprechend der Vorschrift Nr. 80.30, 1 - 3 (EG) in der Amtlichen Sammlung von Untersuchungsverfahren nach § 64 des Lebensmittel- und Futtermittelgesetzbuchs - LFGB, Stand vom April 2008,

("Methods for the examination of consumer goods, basic rules for the determination of the migration into food simulants", according to the standard no. 80.30, 1 - 3 (EC) within the Official Collection of Testing Methods according to § 64 of the Foodstuffs and Animal Feed Code - LFGB, state of April 2008),

as well as to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 „Materials and Articles in Contact with Foodstuffs - Plastics“, current state,

- 2 -

with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 3. Juni 2013 (BGBl. I S. 1426), zuletzt geändert durch Artikel 1 der Verordnung vom 24. November 2016 (BGBl. I S. 2656), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 3 June 2013 (BGBl. p. 1426), last amendment by article 1 of the decree of 24 November 2016 (BGBl. I p. 2656), §§ 30 and 31).

The demands of the

Resolution CM/Res (2013) 9 on metals and alloys used in food contact materials and articles, adopted by the Committee of Ministers on 11 June 2013 at the 1173rd meeting of the Ministers' Deputies,

as well as of the corresponding

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

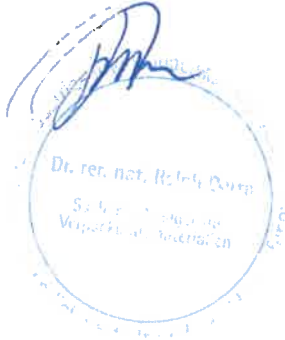
which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the bronze alloy AMPCOLOY® 940 according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 26926 U 08 of 9 October 2008 in connection with a new partial examination of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



staatlich anerkannte Sachverständige
zur Untersuchung der Eigenschaften von
Lebensmitteln, die in der Europäischen
Union hergestellt werden, und
zur Beurteilung der Unbedenklichkeit
von Lebensmitteln

(Burkart)
Officially certified
and authorized food
chemist



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Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

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8 March 2017

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44337 U 17

für
for
pourAmpco Metal Deutschland GmbH
Wallensteinstraße 10 – 12
82538 Geretsried
GermanyProdukt
Product
Produit

AMPCO® M4

The product manufactured by the company mentioned above is a bronze alloy which is used for the for pressing tools for foodstuffs and medicinal pills.

It was examined by us according to the

"Methoden zur Untersuchung von Bedarfsgegenständen, Grundregeln für die Ermittlung der Migration in Prüflebensmittel", entsprechend der Vorschrift Nr. 80.30, 1 - 3 (EG) in der Amtlichen Sammlung von Untersuchungsverfahren nach § 64 des Lebensmittel- und Futtermittelgesetzbuchs - LFGB, Stand vom April 2008,

("Methods for the examination of consumer goods, basic rules for the determination of the migration into food simulants", according to the standard no. 80.30, 1 - 3 (EC) within the Official Collection of Testing Methods according to § 64 of the Foodstuffs and Animal Feed Code - LFGB, state of April 2008),

as well as to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 „Materials and Articles in Contact with Foodstuffs - Plastics“, current state,

- 2 -

with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 3. Juni 2013 (BGBl. I S. 1426), zuletzt geändert durch Artikel 1 der Verordnung vom 24. November 2016 (BGBl. I S. 2656), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 3 June 2013 (BGBl. p. 1426), last amendment by article 1 of the decree of 24 November 2016 (BGBl. I p. 2656), §§ 30 and 31).

The demands of the

Resolution CM/Res (2013) 9 on metals and alloys used in food contact materials and articles, adopted by the Committee of Ministers on 11 June 2013 at the 1173rd meeting of the Ministers' Deputies,

as well as of the corresponding

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the bronze alloy AMPCO[®] M4 according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 39433 U 15 of 29 January 2015 in connection with a new partial examination of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



staatlich anerkannter Sachverständiger
zur Untersuchung der Güte und des Vor-
handenseins von Schadstoffen
in Glas, Weinfässern, son-
stigen Metallverpackungen auf ihre
lebensmittelrechtliche Unbedenklichkeit

(Burkardt)
Officially certified
and authorized food
chemist



The translation of the above stamps is given on page 4.
La traduction des estampilles est donnée en page 4.



Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

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CERTIFICAT DE CONFORMITE**

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44336 U 17

für
for
pour

Ampco Metal Deutschland GmbH
Wallensteinstraße 10 – 12
82538 Geretsried
Germany

Produkt
Product
Produit

AMPCO® 18

The product manufactured by the company mentioned above is a bronze alloy which is used for the for pressing tools for foodstuffs and medicinal pills.

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as well as to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 „Materials and Articles in Contact with Foodstuffs - Plastics“, current state,

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with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1st edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

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which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the bronze alloy AMPCO® 18 according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 34685 U 12 of 7 December 2012 in connection with a new partial examination of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



Geofflich als Sachverständiger
zur Überprüfung der Verpackungsvor-
richtungen für Lebensmittel, Getränke und
sonstigen Metallpackungen auf ihre
lebensmittelrechtliche Unbedenklichkeit

(Burkardt)
Officially certified
and authorized food
chemist



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Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

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