# Aluminium Profile Routing Cutters and High Performance End Mills









### **INFINITE POSSIBILITIES.**

What if you could have the optimum tool, with the marginal cost increase more than covered by improved production throughput and efficiency? With Quickgrind, you can. Welcome to a world of Infinite Possibilities.®

At Quickgrind we do not limit ourselves to standard ranges, and we do not limit you to tools we happen to have in stock and want to sell you. Instead, our mission is to provide you with solution-based tooling, to give you the right tool, for the right job, at the right price.

Our aluminium profile routing cutters and high performance end mills can be designed specifically for your application and are available in virtually any size, diameter, radius, neck relief, coating or reach. Through-coolant and other options are also available.

End the compromise of standard tooling. Contact our team today to discuss your applications, aims and requirements. There are no limits, only Infinite Possibilities.®

Call +44 (0) 1684 294090 or visit quickgrind.com



### **Accurate finishes**

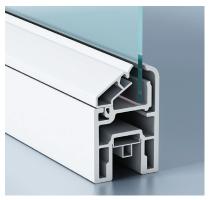
# 4 flute options also available

### and extended tool life

Our routing cutters are designed for rapid removal of material in extruded aluminium and other soft, non-ferrous materials. Ideal where long tool life and accurate, fine finishes are required, they are available in a wide variety of types designed to suit your applications.

Cutters are available in single or two flute versions, in stub length, medium and long series and with downward spiral if needed, to hold the material down while cutting thinner sheets. Four flute options are available depending on your application. Where a coating is required our unique TX formulation is the favoured choice - its high resistance to abrasion and low co-efficient of friction provides long tool life and excellent surface finish. With a surface hardness of >500Hv and thickness options of 0.5-2µm the TX coating helps to maintain the sharp edge of the tool. **Applications and benefits** · High productivity machining of aluminium, aluminium alloys, non-ferrous materials, composites and acrylics





### Non-ferrous N

Aluminium alloys 2024, 5052, 5086, 6061, 6063, 6082, 6073, 7075

Aluminium die-cast A-390, A-392, B-398

Copper alloys – aluminium bronze, brass, naval brass, red brass, Beryllium copper, C110, bronze alloys

Plastics – ABS, PVC, Polycarbonate, Polypropylene

evacuation

 Types available for routing, slotting, plunging, roughing, finishing and profiling



# High feed with excellent finish

The Alligator range is designed for machining a wide range of non-ferrous materials such as aluminium alloys. Versions are available as standard in 2 flute, 3 flute, ballnose and 2 flute long reach for those difficult to access areas.

This is a well-proven, tried and tested design that has been used for many years on a huge range of components from aerospace and motorsport to mould and die parts.

- Optional TX coating for ultimate abrasion resistance and low co-efficient of friction
- Maintains sharp edges and also suitable for remanufacture and recoating
- Versions with surface thickness options of 0.5-2µm and micro hardness of >500Hv









High Performance End Mills

Added strength

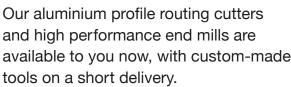
for thicker material

With its primary and secondary flute design Caiman gives added strength when cutting thicker section material. This enables the tools to be run at much higher speeds and feeds as the design removes chips with high efficiency.

This tool provides high MRR and excellent swarf evacuation resulting in longer tool life. The special flute form gives high strength and enables the tool to be run at high speeds and feed when producing slots in various thicknesses of extruded material. Balanced tools are also available on request as is our superior TX coating to give added machinability.

Our aluminium profile routing cutters and high performance end mills are available to you now, with custom-made

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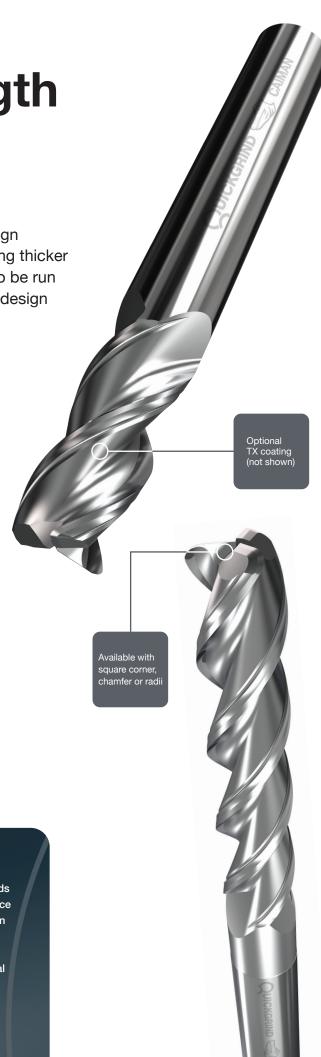


#### **Applications**

- Roughing and finishing
- Slotting
- Routing
- Profiling

#### **Benefits**

- Higher feeds & speeds
- Higher wear resistance
- Vibration suppression
- Increased material removal rates
- · Efficient chip removal
- Low cutting forces
- Excellent finish





# **Adding value** to your tooling investment

Our routing cutters and end mills are suitable for remanufacture. Our unique QuickEdge process can give you up to nine times extra usage out of your tooling, and with material (and environmental) costs increasing, the benefits of remanufacture are clear.

- Tools controlled by size, number of reissues and remanufactures
- Extremely attractive price and performance over the life of the tool
- Reduces the need for virgin raw material, a limited resource

Remanufacture doesn't mean compromising on quality. It has always been our policy to produce tools of such high quality that they can be used more than once. Which means that even after nine remanufactures you will continue to enjoy new tool performance, and a clear conscience.











## 24/7 control

### of your tooling inventory

Is your tooling inventory reduced to a minimum? Is it secure? Are your re-stocking orders generated automatically and on time? Do you want to reduce your tool purchase administration costs?

Quickgrind's robust, proven tool vending solutions are the answer to all these issues and more. Once we have audited your tooling requirements and consumption levels, we will supply you with a fully stocked machine (our machines can hold from 528 to 1,680+ individual tools). Usage and stock levels are then automatically monitored and replacement tools sent before your stock runs out.

And because your tooling inventory and usage levels are pre-determined, you regain complete control of your purchase administration time and costs, to as little as one purchase order and one invoice per month.

Save time and money. Take control of your tooling with a vending solution from Quickgrind.









#### **Benefits**

- 24/7 secure access
- Allows minimum stock holding
- Automatic re-ordering
- User-friendly operation
- Tailor access to specific users and times
- Easy access to stock information and statistics

- Audit your tooling stock at the push of a button
- Suitable for new and remanufactured tools
- Stocks a wide range of tools types and sizes, and for high or low stock turnover
- Reduces purchase administration costs







### **QUICKGRIND**® Technical Centre

# **Improving** your machining performance

Quickgrind's state-of-the-art Technical Centre offers a comfortable and technologically advanced environment to discuss all of your cutting tool requirements, challenges and ambitions.

Our experts will work with you to conduct trials whilst generating and running tool paths and machining strategies. Our investment in the centre enables us to demonstrate what is possible with our ground-breaking tooling and tool management solutions.

The centre is fully equipped with a seminar theatre and training room, meeting rooms and machining centres. Visitors can take a guided tour of our production facility, undergo technical training and discuss their specific requirements.





Call us today to arrange your visit

in **f** @quickgrind



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